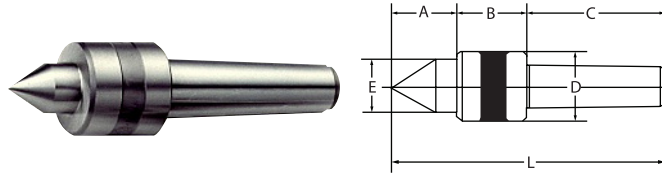




ยี่ห้อเป็น

LIVE CENTER "HEAD-DRIVING MECHANISM" HD-S TYPE



" Unique Head Driving Mechanism ".....100% Preventing dusts and chips coming inside. Ensuring long life and excellent accuracy.

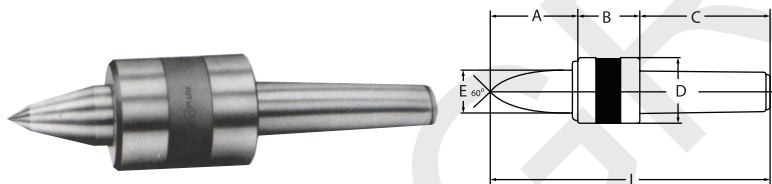
- This standard type is built in special bearing with an unique head-driving mechanism. Useful for high-speed R.P.M. (6,000 r.p.m) and guaranteed within 0.003 mm. Unique bearings increase the general-load approx 75% up in comparison with the other conventional Live Center.
- The price reasonable for the standard market.

(mm)

Order No.	MT. SHANK No.	A	B	C	D	E	L
HD-2S	MT No.2	24	37	69	40	18	130
HD-3S	MT No.3	32	44	85	45	25	161
HD-4S	MT No.4	32	44	108	45	25	184
HD-5S	MT No.5	49	70	136	78	38	255

ยี่ห้อเป็น

LIVE CENTER "HEAD-DRIVING MECHANISM" HD-NC TYPE



" Unique Head Driving Mechanism ".....100% Preventing dusts and chips coming inside. Ensuring long life and excellent accuracy.

This HD-HC type is a special live center developed with an unique head driving mechanism for N/C lathes, traced controlled lathes. Speeds up to 6000 r.p.m. on HD-3NC, HD-4NC, 5000 r.p.m. on HD-5NC and 3000 r.p.m. on HD-6NC are available.

(mm)

Order No.	MT. SHANK No.	A	B	C	D	E	L
HD-3NC	MT No.3	36	44	85	45	22	165
HD-4NC	MT No.4	36	44	108	45	22	188
HD-5NC	MT No.5	60	70	136	79	40	266
HD-6NC	MT No.6	75	82	189	102	55	346

IIDA LIVE CENTERS HEAD-DRIVING MECHANISM

1. Standard Type (HD-S/HD-NC) General Load Table (Kgf.)

1500 Hr.Life

No.	r.p.m.	1500 Hr.Life						
		100	500	1000	2000	3000	5000	6000
HD-2S		535	315	250	190	140	100	75
HD-3S		650	375	295	215	195	165	150
HD-3NC		780	450	354	258	234	210	190
HD-4S		650	375	295	215	195	165	150
HD-4NC		780	450	354	258	234	210	190
HD-5S		1860	1090	875	700	560	490	-
HD-5NC		1897	1111	892	714	570	500	-
HD-6S		2770	1620	1315	1020	850	-	-
HD-6NC		2825	1652	1341	1042	874	-	-