

## Accuracy

	Mitutoyo	Reference JIS B 7540 Grade 1, 100 mm or shorter
Bottom-surface flatness	2 μm or better	10 μm or better
V-surface flatness	2 μm or better	10 μm or better
Parallelism between the bottom-surface and a cylinder on the V-surface	7.5 μm or better	10 μm or better
Inclination of the V-anvil against the bottom-surface	10 μm or better	10 μm or better
Parallelism between the side surface and a cylinder on the V-surface	7.5 μm or better	20 μm or better
Difference in the height of a pair of V-Blocks	9 μm or better	10 μm or better

## Optional Accessory

101462 Serrated anvil (standard accessory)

## V-Block Set SERIES 181



181-902-10

## SPECIFICATIONS

Metric		
Order No.	Max. workpiece dia. (mm)	Remarks
181-902-10	25	A set of two blocks and clamps

## DIMENSIONS

