

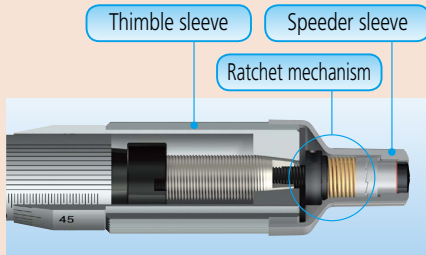


An inspection certificate is supplied as standard. Refer to page U-11 for details.

### Technical Data

- Measuring force: 5 to 10 N
- Standard accessories: Reference bar, 1 pc. (except for measuring range 0 to 25 mm (0 to 1 in) models) Spanner (301336), 1 pc.

### Internal Structure

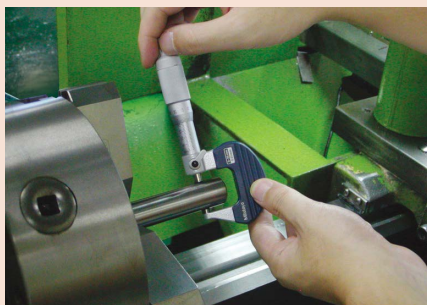
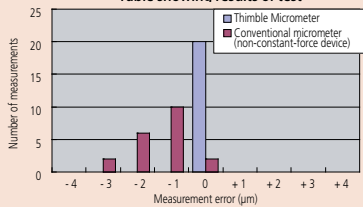


### Greatly Improved Accuracy and Repeatability

#### Measurement results of one-handed operation

A beginner performed a test by measuring a workpiece 20 times using a conventional micrometer and a Ratchet Thimble Micrometer.

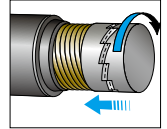
Table showing results of test



## Ratchet Thimble Micrometer SERIES 102 — Outside Micrometers

- More accurate in one-handed operation: inexperienced operators measure significantly more accurately with the new micrometer.
- Ratchet function works both from the thimble and the speeder.

- Rotating the thimble/speeder when the workpiece is between the anvil and spindle causes the ratchet mechanism to operate and apply a constant measuring force to the workpiece.
- Clearly audible ratchet operation for reassurance that measurement is being performed at constant, preset force.
- The speeder is always available for quick rotation of spindle.
- A simple mechanism, which requires neither parts maintenance nor special technique, is employed in the constant-force device.
- Heat-insulated frame.
- Measuring faces: Carbide.



### SPECIFICATIONS

Metric						
Order No.	Range (mm)	Graduation (mm)	Maximum permissible error $J_{MPE}$ (µm)	Flatness (µm)	Parallelism (µm)	Mass (g)
102-701	0 - 25	0.01	±2	0.6	2	180
102-707		0.001				
102-702	25 - 50	0.01				
102-708		0.001				270

Inch						
Order No.	Range (in)	Graduation (in)	Maximum permissible error $J_{MPE}$ (in)	Flatness (in)	Parallelism (in)	Mass (g)
102-717	0 - 1	0.0001	±0.0001	0.000024	0.00008	180
102-718	1 - 2					270

### DIMENSIONS

