Measurement Data Management

Convenient data collection tool and quality control software

Digimatic Gage/PC Data Input Device USB Input Tool Direct USB-ITN

A data collection tool that offers simple and popular operability (HID connection) and optional software to input data to Microsoft Excel at a reasonable price. A more sophisticated way to improve operational efficiency.

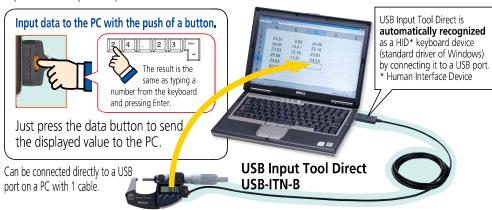
Use USB-ITN standalone as a dedicated interface for Digimatic indicators compatible with HID keyboard devices.

In common with the popular model IT-016U, this device is capable of entering measurement data to Microsoft Excel or a memo pad. Application example: using USB-ITN standalone to input data while selecting the data entry point flexibly during a measurement whose procedures cannot be determined in advance (such as the inspection of items or trial products with few measurements or without repeated procedures).

Using USB-ITN in combination with dedicated options

Refer to pages A-22 to A-24 for details.

If you need more than just the ability to load the measurement data to Excel, the optional software **USB-ITPAK** can create a data input procedure to an Excel sheet to improve the operational efficiency of repeated inspections. Application example: using USB-ITN in combination with **USB-ITPAK V2.1** to improve the operational efficiency of daily inspections such as sampling tests or complete inspections of mass-produced product.

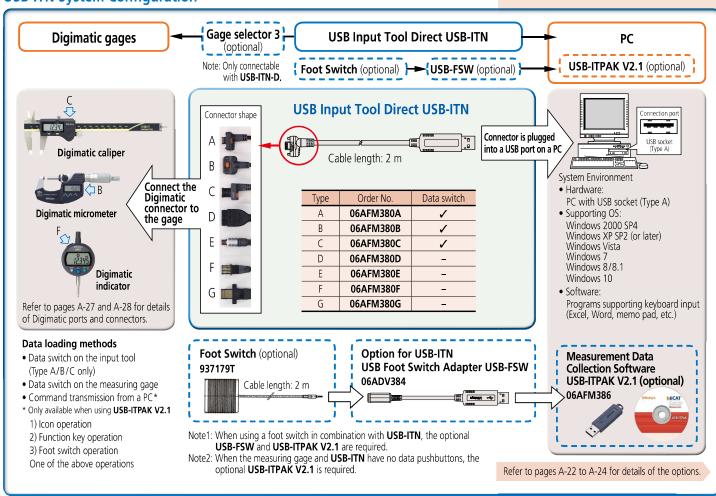




Main specification

- Output compatibility: USB1.0 or USB2.0
- Supporting driver software: Switchable between 2 items below
 When using standalone: HID keyboard device*
 When using with USB-ITPAK V2.1: Virtual COM port (VCP)
- Communication speed: 12 Mbps (Full Speed)
- Power supply: USB bus power
- Mass: 59 g
- USB2.0 certificate
- Conforms to EU EMC Directives.
- * Since this device is compatible with Windows standard driver software, dedicated driver software is not required.

USB-ITN System Configuration



Specifications of IT-007R RS-232C Communication

Output specification: RS-232C compliant Communication method: Full duplex Communication speed: 2400 bps (fixed)

Bit configuration: Start bit 1 Data length 8

(Most significant bit, 0 (fixed))

Parity, None Stop bit 1

Flow control: None Home position: DCE (modem definition)

Data format

1) When data output 01 D2 D3 D4 D5 D6 D7 D8 D9 D10 D11 D12 D13

Error code output "91" (fixed) CR

Data request signal

Data can be output by transmitting a character from the PC.

Connector specification and power supply from the PC

This product operates while accumulating the power supplied from the PC. A second or more input interval is required.

1	Pin No.	Symbol	in/out	Description of functions
3	1	(N.C.)	_	No connection
4 DTR IN +12 V power supply from the PC* 5 GND — Ground 6 DSR OUT Not used 7 RTS IN +12 V power supply from the PC* 8 CTS OUT Not used	2	RXD	OUT	Data output from this product to the PC
5 GND — Ground 6 DSR OUT Not used 7 RTS IN +12 V power supply from the PC* 8 CTS OUT Not used	3	TXD	IN	Data input from the PC to this product
6 DSR OUT Not used 7 RTS IN +12 V power supply from the PC* 8 CTS OUT Not used	4	DTR	IN	+12 V power supply from the PC*
7 RTS IN +12 V power supply from the PC* 8 CTS OUT Not used	5	GND	_	Ground
8 CTS OUT Not used	6	DSR	OUT	Not used
	7	RTS	IN	+12 V power supply from the PC*
9 (N.C.) — No connection	8	CTS	OUT	Not used
	9	(N.C.)	_	No connection

^{* &}quot;4" and "6", "7" and "8" are connected with each other inside this product. When connecting to a sequencer, a power supply is required. Input voltage: Supplied in the range 6 V to 16 V Power supply terminal: Supplied to pins 4 and 7

Measurement Data Input Unit Input Tool SERIES IT-016U/IT-007R

USB Keyboard Signal Conversion Type IT-016U

The IT-016U, a popular USB input tool that enables easy data recording. Allows you to perform inspection work more efficiently.

The IT-016U is equipped with a connector socket for a push-button or switch-foot operation. Functional improvements include:

- A bigger, easy-to-press data switch. Size increased from ø4 mm to ø18 mm. Durability of the push button increased from 1 million to 10 million operations.
- May be used with optional software USB-ITPAK V2.1. Enables efficient routine inspection work, for example, in mass production.

RS-232C Communication Conversion Type IT-007R

Input tool for RS-232C communication best suited for communication control of the software!

Control is available by transmitting data request commands via RS-232C.

For example, production engineers can create communication programs to load the measurement

data by transmitting a command from the PC. This product is a compact and low-cost RS-232C communication interface, which is convenient when it is installed in a machine tool or dedicated device to feed back measurement data

Main Specifications of IT-016U

Supported driver software: Changeable between two types Output specification: USB2.0 or USB1.0

1) Stand-alone: HID keyboard device*

2) Using USB-ITPAK V2.1: Virtual COM port (VCP) Communication speed: 12 Mbps (Full Speed) Power supply: USB bus power

USB2.0 certificate

Conforms to EMC Directives

* This product is compatible with the standard driver software for Windows. No dedicated driver software is required.



IT-007 R



* HID (Human Interface Device)



IT-016U/IT-007R System Configuration

