

● VICTORY Mills Heavy



LIST 6408	VAN	NACHI VHV	DIA.	Unit :mm		
Drill Dia	Length of Cut	Overall Length	Shank Dia.	NO. of Flutes	Srock	
3	9	50	6	4	●	
4	12	60	8	4	●	
5	15	60	8	4	●	
6	15	60	8	4	●	
7	20	65	10	4	●	
8	20	65	10	4	●	
9	25	75	12	4	●	
10	25	75	12	4	●	
11	30	80	12	4	●	
12	30	80	12	4	●	
13	35	90	16	4	●	
14	35	90	16	4	●	
15	40	95	16	4	●	
16	40	95	16	4	●	
17	40	105	20	4	●	
18	40	105	20	4	●	
19	45	110	20	4	●	
20	45	110	20	4	●	
21	45	110	20	4	●	
22	45	110	20	4	●	
23	50	120	25	4	●	
24	50	120	25	4	●	
25	50	120	25	4	●	
26	50	120	25	4	●	
27	55	125	25	4	●	
28	55	125	25	6	●	
29	55	125	25	6	●	
30	55	125	25	6	●	
32	60	145	32	6	●	
35	60	145	32	6	●	
40	65	150	32	6	●	
45	70	160	32	6	●	
45	70	160	42	6	●	
50	70	160	32	6	●	
50	70	160	42	6	●	

Dia. of Mill (mm) and below		Tolerance (μm)
above	3	+0.025 ~ 0
3	6	+0.030 ~ 0
6	10	+0.036 ~ 0
10	18	+0.043 ~ 0
18	30	+0.052 ~ 0
30		+0.062 ~ 0

● VICTORY Mills HEAVY Long



LIST 6410	VAN	NACHI VLVH	DIA.	Unit :mm		
Drill Dia	Length of Cut	Overall Length	Shank Dia.	NO. of Flutes	Srock	
3	15	60	6	4	●	
4	20	60	8	4	●	
5	25	65	8	4	●	
6	25	65	8	4	●	
7	35	80	10	4	●	
8	35	80	10	4	●	
9	45	95	12	4	●	
10	45	95	12	4	●	
11	55	105	12	4	●	
12	55	105	12	4	●	
13	55	110	16	4	●	
14	55	110	16	4	●	
15	65	120	16	4	●	
16	65	120	16	4	●	
17	65	130	20	4	●	
18	65	130	20	4	●	
19	75	140	20	4	●	
20	75	140	20	4	●	
22	75	140	20	4	●	
25	90	160	25	4	●	
28	90	160	25	6	●	
30	90	160	25	6	●	
32	105	190	32	6	●	
35	105	190	32	6	●	
40	125	210	32	6	●	
45	145	230	32	6	●	
45	145	230	42	6	●	
50	145	230	32	6	●	
50	145	230	42	6	●	

● VICTORY Mills Roughing Regular Length Short

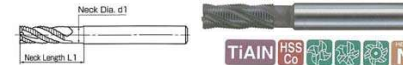


LIST 6482	VAN	NACHI VSRE	DIA.	Unit :mm		
Drill Dia	Length of Cut	Overall Length	Shank Dia.	NO. of Flutes	Srock	
6	15	60	6	4	●	
7	20	65	10	4	●	
8	20	65	10	4	●	
9	25	75	10	4	●	
10	25	75	10	4	●	
11	30	80	12	4	●	
12	30	80	12	4	●	
14	35	90	16	4	●	
15	35	90	16	4	●	
16	40	95	16	4	●	
18	40	105	20	4	●	

Tolerance: ±0.1mm

LIST 6482	VAN	NACHI VSRE	DIA.	Unit :mm		
Drill Dia	Length of Cut	Overall Length	Shank Dia.	NO. of Flutes	Srock	
20	45	110	20	4	●	
22	45	110	20	4	●	
24	50	120	25	5	●	
25	50	120	25	5	●	
28	55	125	25	5	●	
30	55	140	32	5	●	
32	60	145	32	6	●	
35	60	145	32	6	●	
40	65	150	32	6	●	
45	70	155	42	6	●	
50	70	160	42	6	●	

● VICTORY Mills Roughing Medium



LIST 6412	VAN	NACHI VMRE	DIA.	Unit :mm					
Drill Dia	Length of Cut	Overall Length	L1	d1	Shank Dia.	NO. of Flutes	Srock		
6	16	80	-	-	6	4	●		
8	25	90	-	-	8	4	●		
10	32	100	-	-	10	4	●		
12	40	110	-	-	12	4	●		
14	40	110	-	-	12	4	●		
15	40	125	53	13.3	16	4	●		
16	48	125	56	14.3	16	4	●		
18	48	125	-	-	16	4	●		
20	56	140	70	18.0	20	4	●		
22	56	140	-	-	20	4	●		
24	67	160	-	-	20	5	●		
25	67	160	88	23.0	25	5	●		
28	67	160	-	-	25	5	●		
30	67	160	-	-	25	5	●		
32	80	180	112	29.5	32	6	●		
35	80	180	-	-	32	6	●		
40	95	200	-	-	32	6	●		
45	95	200	-	-	42	6	●		
50	112	220	-	-	42	6	●		

Tolerance: ±0.1mm

● VICTORY Mills Roughing Long



LIST 6414	VAN	NACHI VELRE	DIA.	Unit :mm		
Drill Dia	Length of Cut	Overall Length	Shank Dia.	NO. of Flutes	Srock	
6	26	80	6	4	●	
8	35	90	8	4	●	
10	45	100	10	4	●	
12	53	110	12	4	●	
14	53	110	12	4	●	
15	53	125	16	4	●	
16	63	125	16	4	●	
18	63	125	16	4	●	
20	75	140	20	4	●	
22	75	140	20	4	●	
24	90	160	20	5	●	
25	90	160	25	5	●	
28	90	160	25	5	●	
30	90	160	25	5	●	
32	106	180	32	6	●	
35	106	180	32	6	●	
40	125	200	32	6	●	
45	125	230	42	6	●	
50	150	250	42	6	●	

Tolerance: ±0.1mm