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Webpage: www.ctissb.com



### **Centering Indicator**

- · RPM Within 800.
- Use for Internal or External.
- . Use for Vertical or Horizontal.
- · While Spindle Rotates, With Stop bar for Fixing The Head The centering Indicator Always faces the operator.



RDER NO. VCI-170	CODE NO.3402-130	
Shank	100	mm
Length	170	m/m
Internal	40-1080	m/m
External	08-1088	m/m
Min. Indicator	0.01	m/m.
Indicator Flange	0-0	m/m
Weight	0.4 kg	S (0010



### **Height Presetter**



### **OPTICAL TYPE**

	STANDARD TYPE	WITH MAGNETIC BASE		
ORDER NO.	HP-50Z	HP-50ZM		
CODE NO.	3403-001	3403-002		

- · Height 50mm.
- · With magnetic base.
- . The red lamp will be lighted up when touched
- Accuracy 0.005mm
- · Combined vertical and horizontal in a unit.



# - TASTE



Standard-Stylus

#### STYLUS

Change stylus in seconds No screws or special tools required Easy precision plug-in mechanism

ORDER NO.	TYPE	WEIGHT CODE NO.		
V-3D-05	ø4x33 standard stylus	10g	3219-005	
V-3D-06	#8x75 long stylus	15g	3219-006	



Find your exact zero points in all three axes in seconds with the new distance measuring scale (graduated and analogue).

- 1.Black scale for radial deflection.
- 2.Red scale for axial deflection
- 3. Precise and effortless calipering of fixtures and workpiece edges.
- Setting of NC-programme zero points in seconds.
- Measuring of clamped workpieces.
- 6.Generous overrun allowances prevent damage to Taster stylus.
- 7. Easy and precise change of stylus.







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# Height Presetter (For Machining Center)



- Magnetic base function can be used in vertical position & horizontal position.
- \* HEIGHT:100mm±0.005

- Location the height presetter on a place suitable for a reference surface of work piece.
- Apply the cutter on the measuring surface and slowly lower the Z-axis. Then, cutter gets near to the measuring position.
- A distance from the reference surface to the tool tip can be measured easily but precisely, so that this presetter is most suitable not only for machineing centers but for NC lathes and NC milling machines.

ORDER NO.	Height from reference surface	WEIGHT	CODE NO.
HP-100	100mm	2.6kgs	3403-010



### **Z-Zero-Setter**



HP-50A

ORDER NO.	H	STYLE	WEIGHTING	CODE NO
HP-50A	50mm	STANDARD TYPE	-1.1	3403-020
HP-50B			1.7	3403-021
HP-50AM		WITH MAGNETIC BASE	1.1	3403-022
HP-50BM			1.7	3403-023

- Have the central measuring portion of the zero setter presetter against a plain surface and aligned if with the outer reference surface. Turn the dial gauge for zero setting.
- Have the cutter touched against the z zero setter. Once the indicator position at zero the distance between the tool tip to workpiece is 50mm.



HP-50B

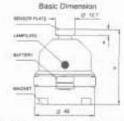


# **Electronic Tool Length Setter**

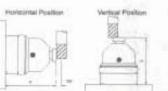


- · HIGH ACCURACY
- · EASY OPERATION
- Be sure to remove all chips and all from the sensor plate and the base of the HP-50E as well as from the workpiece and tool.
- . To move the tool approaching the sensor plate slowly.
- When touching, the "LED" turns on immediately and "H" is just 50.00 mm (or2")
- · LED will not function if batteries are not set in correctly.
- . Designed to be used on ferrous and non-ferrous materials.

ORDER NO.		STYLE	WEIGHT(kg)	CODE NO
HP-50EM	50mm	WITH MAGNETIC BASE	0.2	3403-032
HP-100EM	100mm		1.1	3403-033



Stainless Steel Base With Magnet



CNC & STANDARD LATHES

