



- **EDM 系列油石：**  
主要用來去除各種模具EDM加工後之硬化表層。
- **DF 系列油石：**  
主要使用於一般模具機械加工之痕跡去除及拋光作業。
- **EDM series stones are specially for removing the hard scale generated by the EDM process on all type of mold and die steels.**
- **DF series stones are suitable for removing the machined surface scratch and general lapping & polishing all mold and die steels.**

## 形狀·尺寸·粒度 / Shape · Dimension · Grit Size

形狀 / Shape	尺寸 / Dimension	粒度 / Grit Size
<b>長方形 / Rectangle</b> 	6x3x150mm(1/4"x1/8"x6")	#120 · #180 · #220 · #320 · #400 · #600 · #800 · #1000 · #1200
	6x6x150mm(1/4"x1/4"x6")	
	13x1.5x150mm(1/2"x1/16"x6")	
	13x3x150mm(1/2"x1/8"x6")	
	13x6x150mm(1/2"x1/4"x6")	
	13x13x150mm(1/2"x1/2"x6")	
	25x3x150mm(1"x1/8"x6")	
	25x6x150mm(1"x1/4"x6")	
	25x13x150mm(1"x1/2"x6")	
	10x10x150mm(3/8"x3/8"x6")	
<b>圓形 / Round Type</b> 	6mm圓x150mm(1/4"圓x6") 6mm Roundx150mm	#120 · #180 · #220 · #320 · #400 · #600 · #800 · #1000 · #1200
<b>半圓形 / Half Round Type</b> 	6mm半圓x150mm(1/4"半圓x6") 6mm Half Roundx150mm	#120 · #180 · #220 · #320 · #400 · #600 · #800 · #1000 · #1200
<b>三角形 / Triangle Type</b> 	6mm三角x150mm(1/4"三角x6") 6mm Trianglex150mm	#120 · #180 · #220 · #320 · #400 · #600 · #800 · #1000 · #1200

以上規格以及粒度為標準品,若您有特別需要的規格或粒度,請與我們聯絡。  
Above specifications are standards, Customization Available.