# 1/2 CORPUTE SCO.



# **Optical Parallels SERIES 157**

 Designed to inspect parallelism and flatness of measuring faces of micrometers. For details, refer to "Quick Guide to Precision Measuring Instruments" on page B-73. • Each set consists of 4 sizes to aid in testing parallelism at various angular positions of the micrometer spindle.



157-903

## **SPECIFICATIONS**

Metric								
Order No.	Range of micrometer to be checked (mm)	Sizes of parallels included in set (mm)	Diameter (mm)	Flatness (µm)	Parallelism (µm)	Remarks (mm)		
157-903	0 - 25	12.00, 12.12, 12.25, 12.37	ø30	0.1	0.2	For 25		
157-904	25 - 50	25.00, 25.12, 25.25, 25.37	ØSU	0.1	0.2	For 50		

Inch								
Order No.	Range of micrometer to be checked (in)	Sizes of parallels included in set (in)	Diameter (mm)	Flatness (µm)	Parallelism (µm)	Remarks (mm)		
157-901	0 - 1	0.5000, 0.5062, 0.5125, 0.5187	ø30	0.1	0.2	For 25		
157-902	1 - 2	1.0000, 1.0062, 1.0125, 1.0187	W3U	0.1		For 50		

<sup>\*</sup> Also available individually, using the following Order No.

Metric	ı	Metric	ı
Order No.	Thickness (mm)	Order No.	Thickness (mm)
157-101	12.00	157-105	25.00
157-102	12.12	157-106	25.12
157-103	12.25	157-107	25.25
157-104	12.37	157-108	25.37
Inch		Inch	

Inch	ı
Order No.	Thickness (in)
157-109	0.5000
157-110	0.5062
157-111	0.5125
157-112	0.5187

Inch	i
Order No.	Thickness (in)
157-113	1.0000
157-114	1.0062
157-115	1.0125
157-116	1.0187

# Optical Flats SERIES 158

• Used for inspecting the flatness of very flat surfaces. For details, refer to "Quick Guide to Precision Measuring Instruments" on page B-73.



158-118

### **SPECIFICATIONS**

Metric	ı		
Order No.	Thickness (mm)	Diameter (mm)	Flatness grade (µm
158-117	12	45	0.2
158-118	12		0.1
158-119	15	60	0.2
158-120	13		0.1

Inch				
Order No.	Thickness (in)	Diameter (in)	Flatness grade (in)	
158-122	0.5	1.8	0.000004	
158-124	0.6	2.4	0.000004	

